



NOTES:  
1) TOTAL WEIGHT APPROXIMATE 440 KG

FOR APPROVAL

		DRAWN	CHECKED	APPROVED	PROJECT :	64000DWT BULK CARRIER	
					DRAWING TITLE :	GENERAL ARRANGEMENT OF GYPSY BRAKE	
					CLIENT :	SHIPBUILDING CO. LTD.	PROJECT NO : N0245
					SCALE :	1 : 10	
					<b>ATLANTISS GROUP</b> With Speed, Our Expertise, Your Safety OFFICE: Layan Offshore Supply Base, Bldg 104C TOPS Ave 1 SINGAPORE: No. 17 Tress Crescent, Singapore 438711 Tel: +65 6745 8131 Fax: +65 6745 4080 Email: info@atlantissgroup.com.sg		
					DRAWING NO : 2011/N0245/GA09		
					SHT 1 OF 1 REV 0		
					UPDATED : 00.00.00		
					PAPER SIZE : A3		

**WELD AND NDE NOTES**  
 1. ALL CARBON STEEL WELDING SHALL BE IN ACCORDANCE WITH AWS D1.1, LATEST EDITION.  
 ALL STAINLESS STEEL WELDING SHALL BE IN ACCORDANCE WITH AWS D1.6, LATEST EDITION.  
 2. FULL PENETRATION WELDS INDICATED SHALL BE 100% ULTRASONIC OR RADIOGRAPH INSPECTED.  
 3. PARTIAL PENETRATION WELDS SHALL BE 20% INSPECTED USING THE MAGNETIC PARTICLE METHOD.  
 4. ALL WELDS ARE TO BE ONE HUNDRED PERCENT (100%) VISUALLY INSPECTED.

MATERIAL LENGTHS SHOWN IN BILL OF MATERIAL DO NOT INCLUDE ALLOWANCES FOR CUTTING OR TRIMMING, UNLESS SPECIFICALLY NOTED.  
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CAD FILE : 2011-N0245-GA09 Rev.0\_General Arrangement of Gypsy Brake.dwg