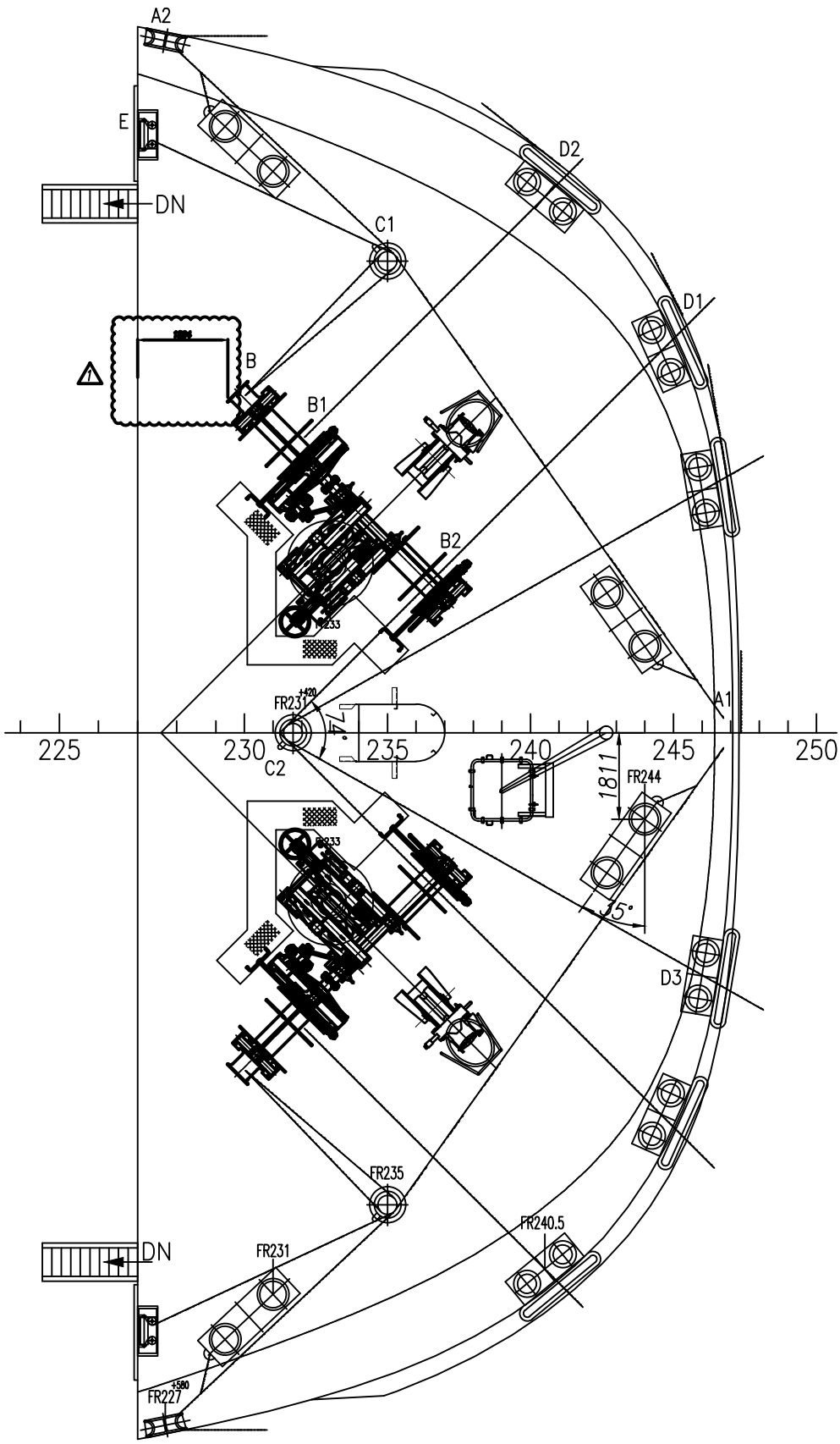

F'CLE DECK
(SCALE = 1:100)

FOR APPROVAL

REV.	DESCRIPTION	APPROVED / DATE
1	REVISED AS PER CLIENT'S COMMENT	NRH / 1.9.11

DRAWN	CHECKED	APPROVED
SAN SAN / 16.08.11	LIM / 16.08.11	JP / 16.08.11

PROJECT : 64000DWT BULK CARRIER

DRAWING TITLE : ARRANGEMENT FOR WINDLASS

CLIENT : SHIPBUILDING CO. LTD | SCALE : 1 : 100 | PROJECT NO : N0245

DRAWING NO : 2011/N0245/GA07 | SHT 1 OF 1 REV 1

UPDATED : 01.09.11 | PAPER SIZE : A3

CAD FILE : 2011-N0245-GA07 Rev.1_General Arrangement.dwg

WELD AND NDE NOTES

1. ALL CARBON STEEL WELDING SHALL BE IN ACCORDANCE WITH AWS D1.1, LATEST EDITION. ALL STAINLESS STEEL WELDING SHALL BE IN ACCORDANCE WITH AWS D1.6, LATEST EDITION.
2. FULL PENETRATION WELDS INDICATED SHALL BE 100% ULTRASONIC OR RADIOGRAPH INSPECTED.
3. PARTIAL PENETRATION WELDS SHALL BE 20% INSPECTED USING THE MAGNETIC PARTICLE METHOD.
4. ALL WELDS ARE TO BE ONE HUNDRED PERCENT (100%) VISUALLY INSPECTED.

MATERIAL LENGTHS SHOWN IN BILL OF MATERIAL DO NOT INCLUDE ALLOWANCES FOR CUTTING OR TRIMMING, UNLESS SPECIFICALLY NOTED.

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